

# MAXIMUM STRENGTH LUBRICITY TREATMENT

# **OPTIMUM PROTECTION FOR MARINE FUEL PUMPS**

**PRI-XL** is specifically formulated to provide the optimum level of protection possible for marine fuel pumps operating on 0.1% sulfur marine gas oil (MGO).

Incorporating the same superior lubricity chemistry found in our **PRI-D** Lubricity/Stability treatment, **PRI-XL** is a stand-alone lubricity chemistry, providing the identical level of lubricity protection as **PRI-D** but at two and half times the concentration. This provides an economic but equally powerful tool for vessel owners who demand the very best at a cost-effective price.

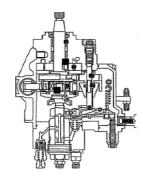
Backed by more than 25 years of use in the commercial marine, power generation and automotive industries, **PRI-XL** provides a far broader range and level of protection than is available with the new products only recently rushed to market by marine chemical makers.

Simply, these offerings are formulated based on testing with the standard HFRR lubricity test protocol – a test specifically designed for a vintage 1990s *automotive rotary pump*. Yet marine fuel pumps endure much greater pressures and loads, demanding a far superior shield against wear and failure.

**PRI-XL** was formulated based on a version of the HFRR test especially modified to directly correlate to the much more demanding internal conditions of *marine fuel pumps*.

And this is why, in test after test, **PRI-XL** consistently outperforms all others, ensuring that marine fuel pumps will continue to function whether in normal use, or in mission critical situations.

#### 1991 - Automotive Rotary Pump



Outlet Pressure: 200 BAR

### 2010 - MAN S60 MC-C Pump



Outlet Pressure: 2000 BAR

**PRI-XL** is also *proven safe* in all engines – no injector deposits – no bore polishing – no precipitation; characteristics sometimes associated with other lubricity additive chemistries.

**PRI-XL** mixes well with any distillate fuel. Dose rate is 1 liter per 10 mt. For severe fuels in California, we recommend a dosage of 1 liter per 5 mt. **PRI-XL** may be directly added to MGO tanks just prior to bunkering. No costly injection equipment is needed. For optimum protection at the most affordable price, **PRI-XL** is truly the only sensible choice.

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# PRI-XL HFRR Response @ 1:5000



	Standard HFRR wear scar (microns)	Modified HFFR wear scar (microns)
No		
Treatment	658	880
Additive A	616	863
PRI-XL	435	468

Specifications		
Color & Appearance	Colorless Liquid	
Boiling Point	213 C.	
Flash Point	65 C.	
Specific Gravity	0.78 – 0.81	
Water Solubility	Insoluble	
USA DOT ID Number	UN 1268	
Class/Division	Combustible Liquid	
IMDG	Not classified as	
	dangerous under IMDG	
	regulation	
IATA	Not classified as	
	dangerous under IATA	
	regulations	

## **Dosage Rate:**

For maximum protection against fuels with scar rates above 600 microns, apply PRI-XL at a dose rate of 1 liter per 5 metric tons. For regular protection from fuels with scar rates of 350-to-600, apply PRI-XL at a dose rate of 1 liter per 10 metric tons.

### **Dosage Method:**

PRI-XL may be directly added to tanks prior to bunkering. Agitation from fuel flow during bunkering will provide a sufficient mixture of PRI-XL with the fuel.

## **Quality control:**

PRI-XL is manufactured in accordance with strict, chemical manufacturing standards. Each blend is numbered, and a retain sample is FTIR tested against a laboratory standard to ensure optimal conformance.

### Miscibility:

PRI-XL is a precise blend of organic chemistries that once blended with marine gas oil, will not stratify or separate, even with fuel purification.